





The MEC20 (ManuMatic) and MEC25 (auto) are designed as compact, portable, units that provide full TACCT cleaning performance and flexibility for effective cleaning of brew house skids, fermenters, storage tanks and transfer lines within small to medium sized breweries.

The MEC20 (ManuMatic) is manually operated, whereas the MEC25 comes with a AB 850-series PLC and 6" Operator panel.

- · Compact, portable, CIP unit
- High impact CIP cleaning of equipment & transfer lines
- Clean effectively, while reducing cleaning time, chemical & water consumption, limit waste
- Full TACCT cleaning performance
  & flexibility
- Multi-level CIP cleaning from manual to fully automated
- Stand-alone or fully integrated w/ brew house PLC & HMI

### Typical uses & applications:

### **Brewery**

- Brew house skids (mashtun, brew kettles, lautertuns, whirlpools, etc.)
- Transfer / fill lines
- Fermenters
- Storage/holding tanks

# ...Specifications in overview

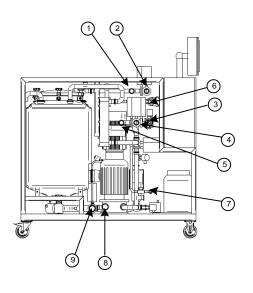
| Modular MEC20 and 25 series CIP cleaning units |                                      |   |   |                       |  |
|--|--------------------------------------|---|---|-----------------------|--|
| Process &<br>Mechanical                        | Tank                                 | Single tank   | Volume:   | 40 gallon / 150 liter |  |
|  |                                      | Atmospheric   | volume:   | 40 gallon / 150 liter |  |
|  | Supply                               | CIPS pump   | Pressure:   | <150 psi / <10 bar    |  |
|  |                                      | Frequency controlled  | Flow:   | <45 gpm / < 170 lpm   |  |
|  | Heating                              | Steam heating   | Temp.:  | <200 °F/<95 °C        |  |
|  |                                      | Plate type HX or injection  | Option: Electrical heating module available                                     |                       |  |
|  | Return                               | CIPR pump   | Flow:   | <45 gpm / <170 lpm    |  |
|  |                                      | Self-suction/priming  |   |                       |  |
|  | Chemicals                            | Manual addition   | Option: Automatic dosing module (-s) for up<br>to three (3) chemicals available |                       |  |
|  |                                      | Manual mixing   |   |                       |  |
|  | Instrumentation                      | Level, Pressure, Flow   | Option: High range and / or low range conductivity sensors available            |                       |  |
|  |                                      | Temperature, Timer  |   |                       |  |
|  | Materials                            | Product contact   | AISI 316L, FDA approved elastomers  |                       |  |
|  |                                      | Non product contact   | AISI 304  |                       |  |
| Controls                                       | MEC20                                | Push buttons for pump start/stop, manual readout & instrumentation gauges as well as manually operated valves |   |                       |  |
|  | MEC25                                | Allen Bradley 850 series PLC with 6" touch screen HMI panel, E-stop & Stack-light                             |   |                       |  |
|  |                                      | Standard Software package with recipe editor  |   |                       |  |
|  |                                      | Option: advanced automation platform w/Compact Logix and 12" touch screen HMI panel                           |   |                       |  |
| Dimensions                                     | Dimensions & weight                  | 53" long by 26" wide by 50" tall 450 lbs/205 kg   |   |                       |  |
| Documentation                                  | Standard<br>documentation<br>package | PID, Layout and Arrangement drawings  |   |                       |  |
|  |                                      | Component list, electrical & pneumatic schematics   |   |                       |  |
|  |                                      | Operator manual   |   |                       |  |
|  |                                      | CD w/technical literature   |   |                       |  |

# **Available Configurations:**

- 1 2 chemical dosing modules
- · Single thru multiple CIP supply lines
- · Integrated or remote CIPR pump
- Stand-alone or integrated automation platform
- · Electric or steam heating
- Waste collection



# ...Utilities & Connections





General Layout & Arrangement Drawing

| 1  | City water     | min 20 GPM @ 20 psi             |
|----|----------------|---------------------------------|
| 2  | Process water  | min 20 GPM @ 20 psi             |
| 3  | Compressed air | min 90 psig                     |
| 4  | CIP supply 1   | <45 GPM @ 150 psi               |
| 5  | CIP supply 2   | <45 GPM @ 150 psi               |
| 6  | Plant steam    | min 15 psi, 100 lbs/hour        |
| 7  | Condensate     | <100 lbs/hour                   |
| 8  | CIP return     | <45 GPM                         |
| 9  | Drain          | <45 GPM                         |
| 10 | Power          | 3 x 480 N+PE, 60 Hz, 40/60 Amps |

## **Other Cleaning Related Equipment & Services:**

- Dynamic, high impact, spray devices
- Formulated detergents
- · Spare parts

- Preventive maintenance
- · CIP cycle development
- Phone support



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